QuadGuard®II System Nose Installation Addendum

This assembly procedure supersedes the Nose Assemble outlined in the Assembly Manual.

1. Position a 5/8” Rail Nut 2 ¾” from the end of the 5/8” Threaded Rod. Tighten a second 5/8” Rail Nut against the first (See Figure 1). Repeat this step creating a quantity of six fasteners.

![Figure 1](image)

2. Using this fastener, assemble the Fender Panel to the Diaphragm as outlined in the Assembly Manual. The 2 ¾” sections of threads should pass through the Diaphragm.

3. Position a 5/8” Rail Nut and Washer flush with the outer edge of the Fender Panel (See Figure 2). Repeat this step in the six locations.

![Figure 2](image)

4. Assemble the Nose Assembly to the QuadGuard®II System using the 5/8” Rail Nuts and washer. Verify the 5/8” Thread Rod is flush with the outward Nut. Adjust as necessary (See Figure 3a & 3b).

![Figure 3a](image) ![Figure 3b](image)

5. Complete system assembly as described in the Assembly Manual.